

**Garant**

**Steel boring bar A.. SDQCR 107,5°, for indexable inserts DC., right-hand,  
Shank Ø / insert size: 25/11mm**


**Order data**

Order number	260340 25/11
GTIN	4045197877833
Item class	21T

**Technical description**

Centre offset $L_3$	17 mm
ISO code toolholder	A25R SDQCR/L11
Setting angle $\kappa$	107.5 degrees
Pack of insert screws	269028 8
Insert size	11 mm
Overall length L	200 mm
Overhang $L_1$	75 mm
Clamping height $L_2$	24 mm
suitable indexable insert	DC.. 11T3..
Minimum pre-drill $\varnothing D_{\min}$	32.5 mm
Shank $\varnothing D_s$	25 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning

Type of product	Boring Bar
-----------------	------------

---

## Accessories

Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15